

Manual

Crimping & Extraction



EN

1 Introduction

1.1 General details

1.1.1 Description crimping tool.....	4
1.1.2 Handling instruction stripping and crimping	5
1.1.3 Description extraction tool	6

2 Processing

2.1 Description housing, contacts, tools	7
--	---

1 Introduction

1.1 General Details

1.1.1 Description Crimping Tool



- Press out the pins in direction of arrow



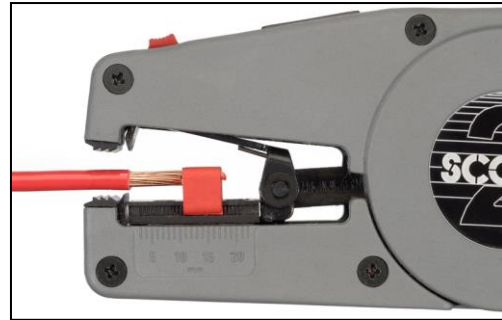
- Open the handles completely

- Attach tool head



- Press in the pins in direction of arrow

1.1.2 Handling instruction stripping and crimping



Stripping the wire to the right length. Adjustment with the red rulers.



Open the tool, lay in the terminal and close the tool lightly until the terminal is held. Insert the cable.



Close the tool until it opens automatically. Remove the crimped terminal out of the tool.

1.1.3 Description extraction tool



- Make a left turn of the knurled screw



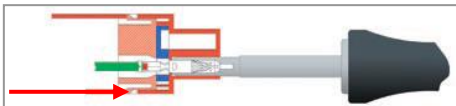
- Insert the pin into the handle



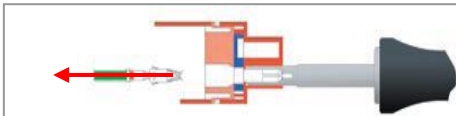
- Turn the knurled screw rightwards



- Insert the extraction tool into the housing








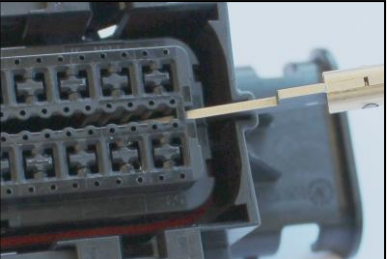
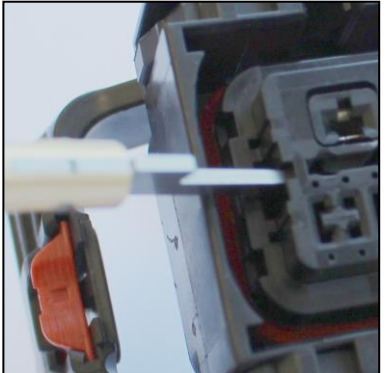
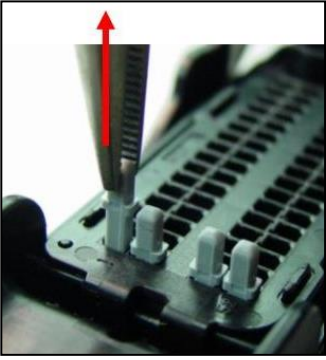




- Press contact towards the extraction tool



- Remove the contact out of the housing

2 Processing

2.1 Description housing, contacts, tools

Example Housing	Contact	Tool	Extraction
 <p data-bbox="191 750 414 795">Part No. / Pol. 34566-0103 / 73</p>  <p data-bbox="191 1086 414 1131">Part No. 34586-0001</p>	 <p data-bbox="550 638 734 716">Part No. / mm² 33467-0024 / 0,35 to 0,5</p>	 <p data-bbox="798 526 1021 582">Part No. 20085128</p>  <p data-bbox="798 1041 1021 1097">Part No. 20085125</p>	 
	 <p data-bbox="550 1512 734 1601">Part No. / mm² 7116-4152-02 / 2,0</p>  <p data-bbox="550 1814 766 1870">Part No. 7158-3113-40</p>	 <p data-bbox="798 1400 1021 1456">Part No. 20085129</p>  <p data-bbox="798 1960 1021 2016">Part No. 20085126</p>	